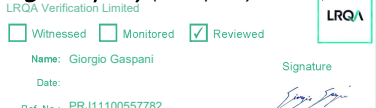
	Manufacturing procedure conformity record (MPCR) ISO 17782				MPCR. No.: F51NSK
					Rev. No.: 01
Manufacturer name/address/ Web page:	TD FORGE ITALIA SPA Via Dei Tre Confini, 14 – 22010 Gera Lario (Co) www.tdforge.com				
Reference standard	ISO 17782-10/2018 (NORSOK M650 Rev.4)				
Material designation and MDS No.:	ASTM A 182 F51 UNS S31803, NORSOK M630, DUPLEX MDS D44 Rev.5				
Manufacturing Procedure Summary doc. No.:	CX17FF1090281175 Rev. 00				
Products and manufacturing process(es):	FORGED DISCS – Open Die Forging process				
Mandatory conditions and sub-contractors:	Cutting, forging, heat treatment, NDT examinations performed in TD FORGE. All mechanical and metallurgist examination carried out by Quality Control Accredited laboratory ISO 17025.				
Other information:	Pickling (if necessary) by customer				
Qualification expires:	16/02/2031				
Tested and qualified thickness and mass					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece mass kg	Qualified mass kg
FORGED disc	21/0240RPA01	300	300	480	All
Qualification/acceptance signatures					
Manufacturer: TD FORGE ITALIA SPA	Prepared by/Date: <i>QE Oscar Righetti</i> – 16/02/2026	Checked by/Date: <i>QM Francesco Ravagnati</i> – 16/02/2026			
The Manufacturer and this MPCR are evaluated and found to be in conformance with the requirements of ISO 17782 for supply of the above listed products and materials. <i>This acceptance does not exempt any Purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of ISO 17782.</i>					
Qualifying Company (company name/address): 				Signature/Date: 16/02/2026	

Qualification issued based on M-650 testes, qualification and supporting evidences