

	<b>Qualification Test Record (QTR) NORSOK M-650</b>				QTR. No.: F51NSK
					Rev. No.: 01
<b>Manufacturer name/address/ Web page:</b>	TD FORGE ITALIA SPA Via Dei Tre Confini, 14 – 22010 Gera Lario (Co) www.tdforge.com				
<b>Reference standard</b>	NORSOK M-650, Edition 4				
<b>Material designation and MDS No.:</b>	ASTM A 182 F51 UNS S31803, NORSOK M630, DUPLEX MDS D44 Rev.5				
<b>Manufacturing Summary doc. No.:</b>	CX17FF1090281175				Rev. No.: 00
<b>Products and manufacturing process(es):</b>	FORGED DISCS – Open Die Forging process				
<b>Mandatory conditions and sub-contractors:</b>	Cutting, forging, heat treatment, NDT examinations performed in TD FORGE. All mechanical and metallurgist examination carried out by Quality Control Accredited laboratory ISO 17025.				
<b>Other information:</b>	Pickling (if necessary) by customer				
<b>Qualification expires:</b>	16/02/2031				
<b>Tested and qualified thickness and weight</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>
FORGED disc	21/0240RPA01	300	300	480	All
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b> TD FORGE ITALIA SPA	<b>Prepared by/Date:</b> QE Oscar Righetti – 16/02/2026		<b>Checked by/Date:</b> QM Francesca Rovagnati – 16/02/2026		
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.  <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i></p>					
<b>Qualified/Accepted by (company name /address):</b>			<b>Signature/Date:</b>		
LRQA Verification Limited Name: Giorgio Gaspani Date: Ref No.: PRJ1100557782   <small>LRQA</small> <small>LRQA005 11.001</small> <small>A member of the LRQA Group Limited</small>			16/02/2026		